

TORQUE SPECIFICATION

| Part tightened | | N-m | kgf-cm | ft-lbf |
|---|--------|---------|-----------|------------|
| POWER STEERING VANE PUMP | | | | |
| Vane pump housing rear x Vane pump housing front | | 22 | 220 | 16 |
| Pressure port union | | 69 | 700 | 51 |
| Suction port union set bolt | | 12 | 122 | 9 |
| Oil pressure switch | | 21 | 210 | 15 |
| Vane pump assy x Vane pump bracket rear | | 37 | 380 | 27 |
| Vane pump assy set bolt | | 37 | 380 | 27 |
| Pressure feed tube assy x Vane pump assy | | 41 (44) | 420 (450) | 30 (33) |
| Pressure feed tube assy clamp set bolt | | 7.8 | 80 | 69 in.-lbf |
| POWER STEERING GEAR | | | | |
| Engine hanger set bolt | | 38 | 390 | 28 |
| Control valve housing set bolt | | 18 | 185 | 13 |
| Self-locking nut | | 25 | 250 | 18 |
| Rack housing cap | | 59 | 600 | 43 |
| Rack guide spring cap lock nut | | 43 (59) | 440 (600) | 32 (43) |
| Power steering rack x Rack end | | 62 (83) | 630 (850) | 46 (61) |
| Tie rod assy lock nut | | 74 | 750 | 54 |
| Turn pressure tube union nut | | 12 (13) | 120 (130) | 9 (9) |
| Rack & pinion power steering gear assy set bolt and nut | 2WD | 58 | 590 | 43 |
| | 4WD | 82 | 835 | 60 |
| Pressure feed and return tubes x Control valve housing | | 23 (25) | 235 (255) | 17 (18) |
| Pressure feed tube clamp set bolt | | 7.8 | 80 | 69 in.-lbf |
| Stabilizer link assy set nut | | 74 | 755 | 55 |
| Tie rod assy set nut | | 49 | 500 | 36 |
| Intermediate shaft sub-assy x Control valve shaft | | 35 | 360 | 26 |
| Front suspension crossmember sub-assy x Frame | Bolt A | 157 | 1,600 | 116 |
| | Bolt B | 157 | 1,600 | 116 |
| Center member x Frame | | 39 | 400 | 29 |
| Center member x Engine mounting insulator FR | | 52 | 530 | 38 |
| Crossmember x Engine mounting insulator RR | | 52 | 530 | 38 |
| Front suspension arm sub-assy lower No.1 x Lower ball joint | | 89 | 910 | 66 |
| Hub nut | | 103 | 1,050 | 76 |

(): For use without SST